# EXHIBIT A

# Polymers in Drug Delivery

EDITED BY
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### Prefac

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#### **Drug Delivery**

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#### 1.1 DRUG I

The science of principles to cor When drugs are receptors or site the "wrong" tiss Scientists reseau activity and (2)

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#### 1,2 POLYMI

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Delivery

The Role of Polymers in Solid Oral Dosage Forms

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TABLE 4.4
pH-Sensitive Polymers Commonly Used in the Production of Delayed-Release
Oral Dosage Forms

Polymen	Dissolution Threshold pH	Aqueous Dispersion
Cellulose Derivatives		
Cellulose acetate trimellitate	5.0	<del></del> ,
Hydroxypropyl methylcollulose 55	2.3	-
Hydroxypropyl methylcellulose acctate succinate L	5.5	Agost AS-L
Hydroxypropyl methylcollulose acctate succinate M	6.0	Aqont AS-M
Cellulose acctate phthalato	6.0	Aquaçont CPD
Hydroxypropyl methylcellulose acetate succinate H	6.8	Agoat AS-H
Acrylic Derivatives		
Poly(methacrylic soid, ethyl scrylate) 1:1	5.5	Eudragit 1.30-D55 Eastacryl 30D Kollicoat MAE30 DP Acryl-eze
Poly(methacrylic acid, methyl methacrylate) 1:1	6.0	
Poly(methacrylic acid, methyl methacrylate, methyl acrylate) 2.5:6.5:1	6.8	Eudragit FS
Poly(methacrylic acid, methyl methacrylate) 1:2	7.0	
Polyvinyl Derivatives		
Polyvinyl acetate phthalate	5.0	Sureteric

Note: All polymers are available in powder/granule form for use in organic solutions and in some cases ready-to-use aqueous dispersions.

A polymer with a dissolution threshold pH in the range 5 to 6 is considered ideal for use as an enteric coat; this is based on the premise that the pH of the stomach, even in the fed state, will rarely reach this level but will exceed this level in the duodenum, where secretion of bicarbonate neutralizes the acidic chyme leaving the stomach.

There is no single enteric polymer that is applicable for the enteric coating of all drug molecules. The nature of the core material (acidity or basicity, or permeability through different enteric polymer films) may limit the choice of polymer. The pK<sub>a</sub> of the coating polymer must also be carefully considered, and the potential for premature release in the stomach (for polymers with low pK<sub>a</sub> values) weighed against the requirement for a rapid release in the small intestine. Because the physicochemical properties of the drug will have a bearing on this, it is important to consider the consequences of premature release in the stomach (drug degradation or risk of mucosal damage) alongside the requirement for a rapid release of a poorly soluble drug in the small intestine in order to optimise bioavailability and achieve the desired therapeutic effect.

Enteric coating is not without its problems. A lag time of 1.5 to 2 h postgastric emptying for complete disintegration of an enteric-coated capsule and tablet has been demonstrated [6,24]. This is slower than reported for in vitro disintegration times, and implies that modified-release dosage forms should be designed as multiple-unit systems, in which the increased surface-area-to-volume ratio would reduce the time for intestinal disintegration while minimizing the possibility of total failure of the dosage form and premature release in the stomach. Furthermore, the in vivo evidence highlights the need for new enteric polymers to be developed, which will improve the rapidity

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